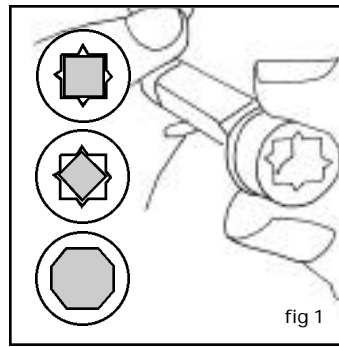
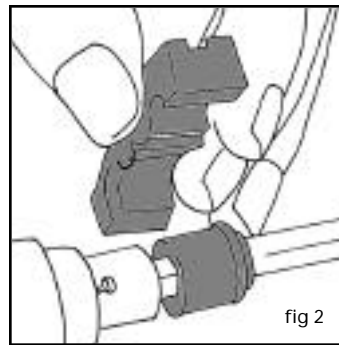


Interflush™ Fitting instructions

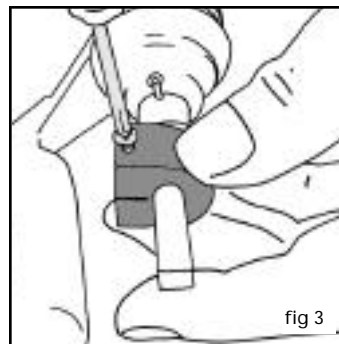
1. Remove cistern lid, remove lever from flush spindle. Select correct adaptor to suit spindle. Slide adaptor on to spindle with gap facing away from siphon. (Fig 1)



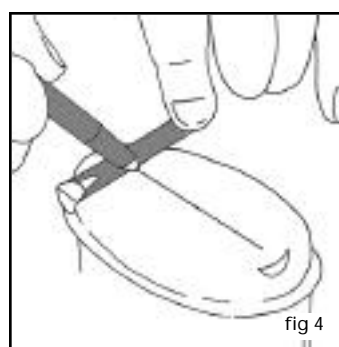
2. Fold 'spindle clamp' around adaptor. (Fig 2)



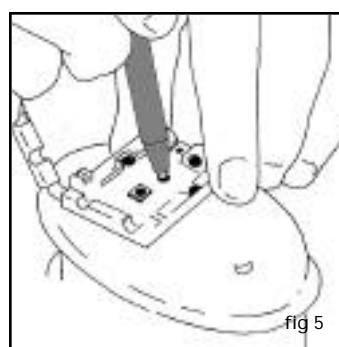
3. Insert the long screw and tighten, but not fully, to permit some rotation and sliding along the spindle, for later adjustment. Replace and secure 'spindle lever' in original position. (Fig 3)



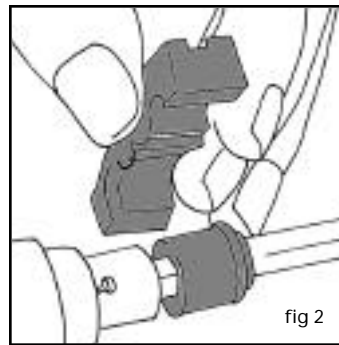
4. Mark centre line on top of cistern. (Fig 4)



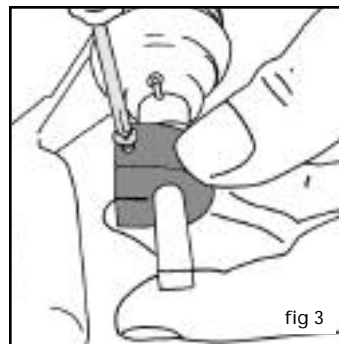
5. Locate the baseplate on the flattest part of the siphon cap, with the boss on the centre line. mark through this hole on to the centre line. (Fig 5)



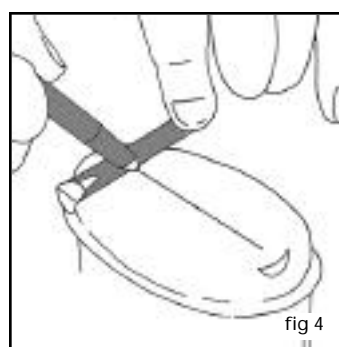
6. Using the 8mm drill and tubular drill stop, drill through the siphon cap where marked. Taking care not to drill through the underside of the siphon cap. The tubular drill stop is intended to prevent this. (Fig 6)



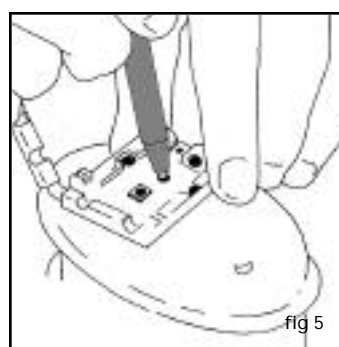
7. Select the correct rotor, they are marked on the seal lever with an 'L' for left hand flushing toilets and 'R' for right hand flush (the most common). The diagram shows a right hand rotor being fitted to the baseplate. Insert the end of the rotor into the housing at the rear of the baseplate and fold the clamping arm over. (Fig 7)



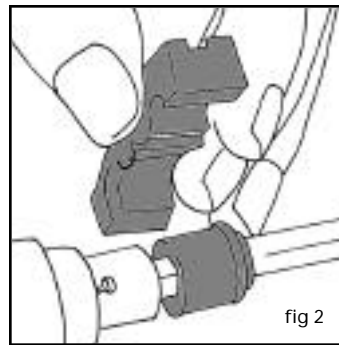
8. Secure the clamping arm with the two matching self tapping screws. Check that the lever spring action works by flicking the quadrant. If necessary back off the clamping arm screws equally until free rotation is obtained, a quarter turn should do it. (Fig 8)



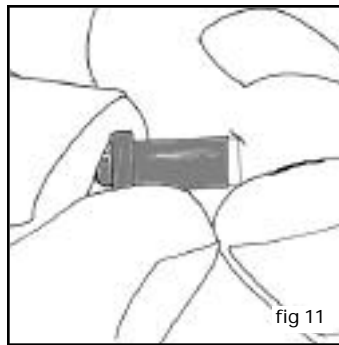
9. Pass the coarse end of the connector line through the hole in the quadrant.



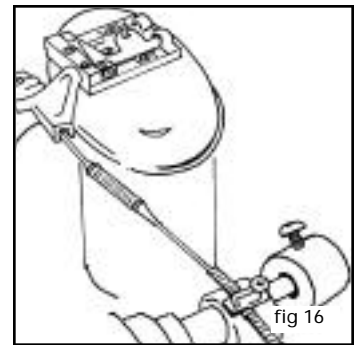
10. Press connector line into matching recesses and lock in place by swivelling the turnbuckle across the top of the connector line. You will feel a positive lock when turnbuckle in final position.



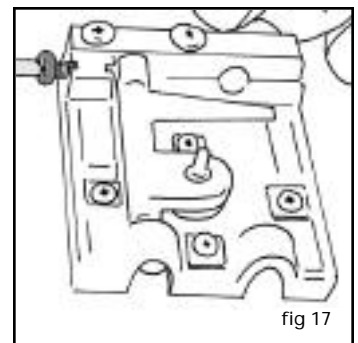
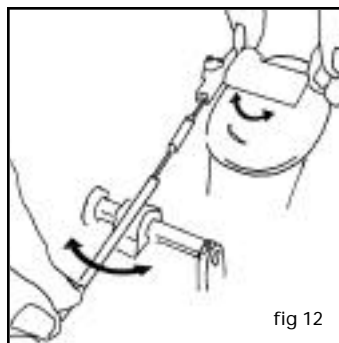
11. Five fasteners are prepared, one of these is a spare. Check that the barbed nut is finger tight and that the sleeve is not splayed in any way. These will work like rawlbolts when in position.



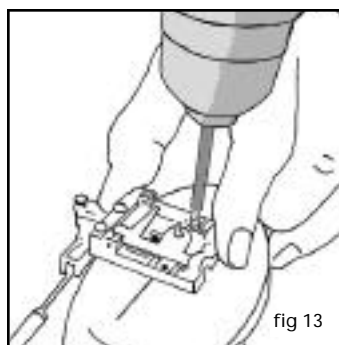
12. Locate the baseplate boss in the hole in the siphon cap. Holding the connector line square to the baseplate rotate the baseplate until the line passes over the middle of the spindle clamp. The spindle clamp can also now be slid into the best position. This is where the connector line is as close to square as possible. Check that the connector line is not obstructed by the siphon. Rotate spindle clamp so that connector line can engage in matching recesses. Check alignment is correct, fully tighten spindle clamp locking screw.



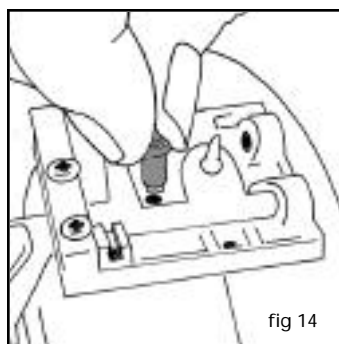
13. Using the 4mm drill and tubular drill stop, while holding the baseplate in the correct alignment, drill one of the 4mm holes in the siphon cap.



14. Push a fastener into this hole (DO NOT TIGHTEN) to prevent rotation of baseplate while drilling. Drill the remaining three holes. Lift the base plate and clear away any debris.



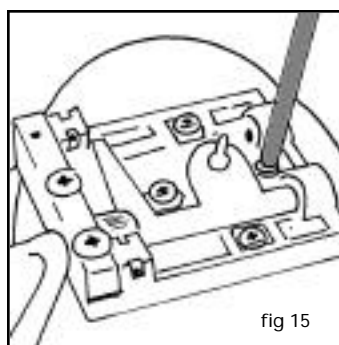
15. Replace the baseplate, locate the four fasteners and push them fully home, into their matching square recesses, with a screw driver. Tighten all four screws lightly. Then using heavier pressure, to compress the gasket, fully tighten. Stop tightening when the gasket is reasonably compressed. Do not over tighten.



16. Adjust both ends of connector line to centralise the spring. Leave a little slack in the line and lock down by rotating the turnbuckle. Fully tighten the spindle clamp turnbuckle screw, the end of the screw projects into the adaptor to provide additional security against rotational slippage.

17. The trailing volume screw can now be fitted if necessary.

Note: If your property has a history of blocked sewers the trailing volume (Volume of water following last of solid waste). Can be increased by adjusting the "Trailing volume adjustment screw" in. This restricts the rate of air entry into the siphon when the flush is terminated.



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Guaranteed for 200,000 flushes